

Date:  
User:Wednesday, 21/01/2009 7:37:32 AM  
Melanie Fauteux

## Process Sheet

|                                  |  |                         |                   |
|----------------------------------|--|-------------------------|-------------------|
| <b>Customer</b>                  | : CU-DAR001 Dart Helicopters Services            | <b>Drawing Name</b>     | : STOP PLATE      |
| <b>Job Number</b>                | : 44966  |                         |                   |
| <b>Estimate Number</b>           | : 13402  |                         |                   |
| <b>P.O. Number</b>               | :  | <b>Part Number</b>      | : PB6743001337    |
| <b>This Issue</b>                | : 21/01/2009                                     | <b>S.O. No.</b>         | :                 |
| <b>Prsht Rev.</b>                | : NC   | <b>Drawing Number</b>   | : B6743001 PAGE44 |
| <b>First Issue</b>               | : / /  | <b>Project Number</b>   | : N/A             |
| <b>Previous Run</b>              | : 41506  | <b>Drawing Revision</b> | : B1              |
|                                  | <b>Type</b> : SMALL /MED FAB                     | <b>Material</b>         | :                 |
| <b>Written By</b>                | :  | <b>Due Date</b>         | : 27/01/2009      |
| <b>Checked &amp; Approved By</b> | : <u>MF 09-01-21</u>                             | <b>Qty:</b>             | 20                |
| <b>Comment</b>                   | : Est Rev:A 08-06-23 new issue DD verified by:ec | <b>Um:</b>              | Each              |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |             |                    |
|-----|-------------|--------------------|
| 1.0 | M6061T6S090 | 6061-T6 .090 Sheet |
|-----|-------------|--------------------|



Comment: Qty.: 0.0686 sf(s)/Unit Total: 1.3713 sf(s)

6061-T6 .090 Sheet

batch: 109184 B 9-2-2

|     |           |                |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1

\*\*\*\*grain direction along 5.2826" \*\*\*\*

2-Deburr if necessary

B 9-2-2(25)

|     |     |  |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 9-2-2

|     |     |              |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

countersS 09/02/02 (+25)

|     |          |          |
|-----|----------|----------|
| 5.0 | BRAKE NC | NC BRAKE |
|-----|----------|----------|



Comment: NC BRAKE

Bend as per Dwg B67-43001

P 09-02-03(+25)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Wednesday, 21/01/2009 7:37:32 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STOP PLATE

Job Number: 44966

Part Number: PB6743001337

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*Sorla 2/04 (25) countes*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 435A

*169/2/3*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*09/02/04*

Job Completion



*mf 09-02-04*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

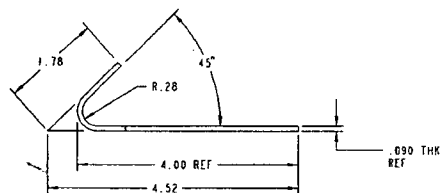
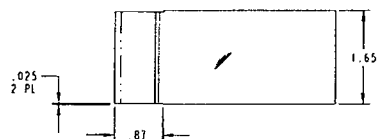
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



RELEASED  
2001 10

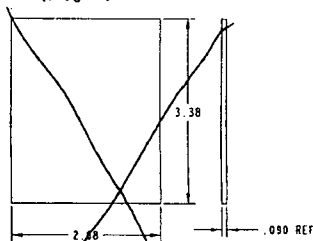


② -337 STOP PLATE

SCALE 1.000  
MAT: .090 THK 6061-T6 AL.  
QQ-A-200/8

SUPERCEDED BY

NOW PART OF -324



① -323 PLATE

SCALE 1.000  
MAT: .090 THK 6061-T6 AL.  
QQ-A-200/8

44966

|  |      |           |          |
|--|------|-----------|----------|
| PREMIER AVIATION, INC.                           |      |           |          |
| 900 Aviation Parkway, Grand Prairie, Texas 75051 |      |           |          |
| DATE   | CODE | REV       | REV      |
| DISUV8   |      | 861-43001 | 80       |
| REACT  | REV  | SHEET     | 14 of 45 |

ORIGINAL